





## How to replace a 290 reflector in situ

1. Heat the old reflector with direct heat for approx. 20 seconds



2. Chisel the old/worn reflector from the casting, you may still need to apply heat to do this



3. Completely remove the old/worn reflector casing scrapping any excess glue from the base of the casting until clean









## How to replace a 290 reflector in situ

4. Apply some more heat to the casting then pour Polymer Modified Adhesive into the recess of the 301



5. Place a new 290 reflector into the 301 casting, pressing gently into place, ensuring that no adhesive covers the reflector lens.



6. Job Done

